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July 6, 2020

Police Chief Cynthia Renaud  
Chief of Police City of Santa Monica  
Santa Monica Police Department  
333 Olympic Drive  
Santa Monica, CA 90401

Dear Chief Renaud,

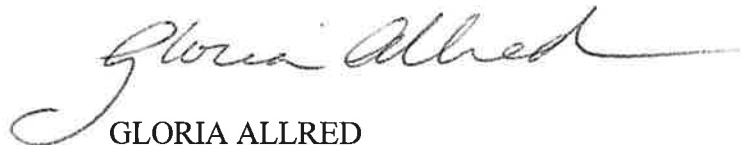
I represent Ms. Alicia Arden, one of the victims of Jeffrey Epstein. In 1997, Ms. Arden was sexually assaulted and battered by Jeffrey Epstein at the Shutters hotel in Santa Monica. She filed a police report against Mr. Epstein with the Santa Monica Police department on May 20, 1997 ( Report # 97-38046), a copy of which is attached hereto. Thereafter, Ms. Arden was never contacted by the police nor by any prosecutor. Ms. Arden was never even advised whether or not any investigation by the Santa Monica Police had been conducted. It should be noted that Ms. Arden may have been the first Epstein victim who has written evidence of filing a police report alleging sexual abuse against him.

I am hereby requesting that you open an investigation as to what, if any, police investigation was conducted in reference to Ms. Arden's complaint against Jeffrey Epstein as our client deserves to know what action, if any, was taken by the police after she filed her crime report.

Your immediate attention and response is appreciated.

Very truly yours,

ALLRED, MAROKO & GOLDBERG

  
GLORIA ALLRED

GA:jg